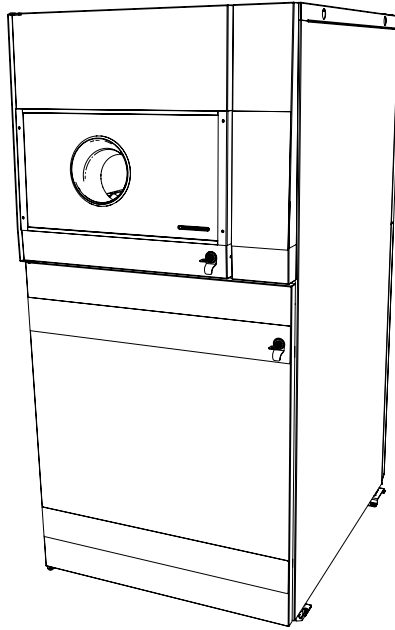


Disassembly Instructions, T-70 Single

Rev. Date: 2017-12-14 – SPID: 2916/0.3 (-) – Disassembly Instructions, T-70 Single – Basic

90370000-T-70 Single

Notice	- There are variants of this module, causing minor individual weight differences. - Parts containing plastic and steel should be separated. Printed circuit boards should be separated from steel.	
Suggested Tools	- Socket wrenches 10, 13 and 17 mm - Torx screwdrivers T20, T25 and T30 - Hex key 4 mm - Cross head screwdrivers Poz #1 and #2 - Cutting pliers, medium	
Part number	90370000	Name T-70 Single



Material type and weight	Steel and Iron	215 Kg.	Plastics	7 Kg.	Other	Kg.
	Aluminum	2,5 Kg.	Rubber	0,5 Kg.	Other	Kg.
	EEE parts	25 Kg.	Other	Kg.	Other	Kg.
Dismantling procedure	70370200 Manual Service T-70					
Suggested dismantling procedure						
Step	Part		Material			
1	Remove all covers and doors		Steel			
2	Remove internal Baseunit components: Infeed, Infeed docking, Reflector arch, Paper holder, Printer, Camera unit, Power Box.		Steel, EEE part, Plastic, Cable (EEE)			
3	Remove conveyors, sorter and crusher		Steel, EEE parts (motors, cables)			
4	Remove cables		Cable (EEE)			
5	Dismantle framework		Steel			
6	Dismantle assembled units: - One Ring - Power Box - MMI unit - Infeed Docking - Infeed - Sorter - Crushers, remove motors - Conveyor Sorter		Steel, Alu, EEE part, Plastic, PCB, Cable (EEE), Motor			